

Date: Tuesday, 27/01/2009 1:48:43 PM  
 User: Julie Dawson

## Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.		Drawing Name	: UPDATE PAPERWORK D212-664-101/107/201/207		
Job Number	: 45221		Part Number	: ECN11		
Estimate Number	: 10804		Drawing Number	: ECN 09-506		
P.O. Number	:		Project Number	:		
This Issue	: 27/01/2009	S.O. No. :	Drawing Revision	:		
Prsht Rev.	: NC		Material	:		
First Issue	: 24/01/2009	Type	CROSSTUBES	Due Date	: 26/01/2009 Qty: 1 Um: Each	
Previous Run	: 00015					
Written By	:					
Checked & Approved By	: TUO 09.01.27					
Comment	:					

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	PACKAGING 1	PACKAGING RESOURCE #1

Comment: PACKAGING RESOURCE #1

PULL FROM STOCK

D212-664-101:

- B 42426 X 1 ✓
- B 44133 X 1 ✓
- B 44136 X 1 ✓

D212-664-107:

- B 36772 X 1 ✓✓
- B 36773 X 1 ✓✓
- B 37281 X 1 ✓

D212-664-201:

- B 44137 X 1 ✓
- B 44138 X 1 ✓
- B 44192 X 1 ✓
- B 44193 X 1 ✓

D212-664-207:

- B 42878 X 1 ✓
- B 44384 X 1 ✓

D412-664-105:

- B 39535 X 1 ✓

D412-664-203:

- B 41154 X 1 ✓
- B 41407 X 1 ✓
- B 42064 X 1 ✓
- B 42759 X 1 ✓
- B 43928 X 1 ✓
- B 43929 X 1 ✓

D412-664-205:

- B 41920 X 1 ✓



20X

9/1/27 54

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Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: UPDATE PAPERWORK D212-664-101/107/201/207

Job Number: 45221

Part Number: ECN11

Job Number:



Seq. #:	Machine Or Operation:	Description :
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B 41921 X 1

B 42773 X 1

D412-664-209:

B 36768 X 1

B 36769 X 1

B 36770 X 1

B 36771 X 1

UPDATE PAPERWORK:

RELEASE FAA STC SR01298NY, IIN-D212-664 REV.F; ICA-D212-664 REV. 5

PER ECN 09-506

SP  
69

91/b7

RETURN TO STOCK UNDER ORIGINAL BATCH NUMBER

2.0 QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

*M* u

3.0 QC21

FINAL INSPECTION/W/O RELEASE



09/01/28 Hf

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



*MF* 09-01-27

Date: Saturday, 24/01/2009 8:13:25 AM  
User: Melanie Fauteux

## Process Sheet

Customer	CC-DAR01	Dart Aerospace Ltd.	Drawing Name	: UPDATE PAPERWORK D212-664-101/107/201/207		
Job Number	: 45221					
Estimate Number	: 10804					
P.O. Number	:			Part Number	: ECN11	
This Issue	: 24/01/2009			Drawing Number	: ECN 09-506	
Prsht Rev.	: NC			Project Number	:	
First Issue	: / /			Drawing Revision	:	
Previous Run	: 00015			Material	:	
Written By	:			Due Date	: 26/01/2009	
Checked & Approved By	: <u>MF 09-01-24</u>			Qty:	1 Um: Each	
Comment	:					

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	PACKAGING 1	PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

PULL FROM STOCK

D212-664-101:

B 42426 X 1

B 44133 X 1

B 44136 X 1

D212-664-107:

B 44187 X 1

B 44188 X 1

*36772, 37281*  
*36773*

D212-664-201:

B 44137 X 1

B 44138 X 1

B 44192 X 1

B 44193 X 1

D212-664-207:

B 42878 X 1

B 44384 X 1

*(11X)*

UPDATE PAPERWORK:

RELEASE FAA STC SR01298NY, IIN-D212-664 REV.F; ICA-D212-664 REV. 5  
PER ECN 09-506

RETURN TO STOCK UNDER ORIGINAL BATCH NUMBER

*9/1/26**Sc*

Date: Saturday, 24/01/2009 8:13:25 AM  
User: Melanie Fauteux

## Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: UPDATE PAPERWORK D212-664-101/107/201/207

Job Number: 45221

Part Number: ECN11

Job Number:



Seq. #:

Machine Or Operation:

Description :

2.0 QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

3.0 QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



**ENGINEERING CHANGE NOTICE**  
**DART AEROSPACE LTD**

Date: 09.01.16	Job No.: N/A	ADR Yes/No: <input checked="" type="checkbox"/> N	ADR Date: <i>10/01/16</i>	ECN #: 09- 506
Product No.: D212-664		Created By: <i>DR</i>	Approved By: <i>MJF</i>	
Product Name: Medium Bell Crosstubes		Checked By: <i>DR</i>	General Manager Approval:	

Distribution	Reqd	Resp	Initial / Date
Production Manager	Y	LL	
Production Engineering Coord	N		
Production Document Control	Y	JLD	
Customer Technical Support	Y	DSTOW	

Distribution	Reqd	Resp	Initial / Date
DQA / QA Coord	N		
QC Coordinator	N		
Marketing	Y	SW	
Customer Order Processing	N	BCP	

<b>Reason for Change:</b> Add models to FAA STC SR01298NY (D212-664 / D412-664 crosstubes) - NO DESIGN CHANGE
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<b>Documents Affected:</b> Release: FAA STC SR01298NY dated January 8, 2009 Release: IIN-D212-664 Rev. F; ICA-D212-664 Rev. 5
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**PARTS MUST COMPLY**

**PREVIOUS PARTS SATISFACTORY**

#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
1	Notify Previous Customers	N			
2	Notify Eurocopter France	N			
3					

#	Engineering Actions	Reqd	Resp	Notes	Complete
4	Required Documents/Drawings Under Review	Y	KJ	BLUE/PINK FILES	<i>09.01.22</i>
5	Update Product Compatability Matrix	Y	DSTOW	NEW COMPATIBILITY	
6	Create Eurocopter Form (FEE)	N			
7	Notify TC / FAA of Change	N			

#	Document Control Actions	Reqd	Resp	Notes	Complete
8	Move Electronic Files	Y	KJ		<i>09.01.22</i>
9	Update Blue/Pink/DSI Folder and Electronic Files	Y	KJ	REVISED STC, IIN, ICA	<i>09.01.22</i>
10	Update Controlled PDF Files	N			
11	Update Master Document List (MDL)	Y	PH		
12	Update Document Record (DR)	Y	KJ	REV. N	<i>09.01.22</i>
13	Update Product Development Summary	Y	KJ	FAA STC REVISION COMPLETE	<i>09.01.22</i>
14	Update QSI 021 and/or STC Approval List	Y	KJ	NEW ISSUE OF FAA STC	<i>09.01.22</i>
15	Update Parts / STC Database	Y	KJ	A/R	<i>09.01.22</i>
16	Update / Verify ARC Database	Y	KJ	NEW ISSUE OF FAA STC #41	<i>09.01.22</i>
17	Create / Update Change Record Form	N			
18	Create / Update PPP's	Y	KJ	NEW MODELS	
19	Update Document Control Database / Laminated Dwgs	N			
20	Update Grey Project Binder	Y	KJ	REVISED IIN, ICA	<i>09.01.22</i>
21	Update D-Part/M-Drawing/DSI/DEO Master Binders	N			<i>MJF 09-01-2016</i>
22					
23					

<b>Description / Action:</b> - UPDATE ALL PAPERWORK IN STOCK AND IN PRODUCTION - NO DESIGN CHANGE TO EXISTING CROSSTUBES - SEE FAA STC FOR NEW MODELS	<i>JWD 09.01.23</i>
<u>In Stock</u> <i>16</i>	<u>In Production</u> <i>3</i>
	<i>See Other Side</i>

ECN Verified & Complete: \_\_\_\_\_

Date: \_\_\_\_\_

Two Production

$$D212-664-101 = \textcircled{5}$$

Main  $\textcircled{3}$

42426

44133

N4136

D212-664-101 ✓

45065, 45066

D212-664-207

44385 ✓

D212-664-107 = \textcircled{2}

Main  $\textcircled{2}$

36772 ✓

36773

36774

36775

44188

44189

D212-664-201 = \textcircled{7}

Main  $\textcircled{4}$

37058

36768

36770

36771

44137

44138

44192

N4193

D212-664-207 = \textcircled{2}

Main  $\textcircled{2}$

42878

N4384